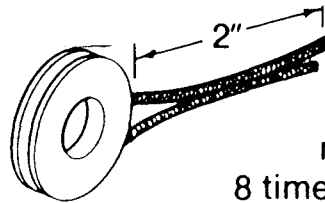


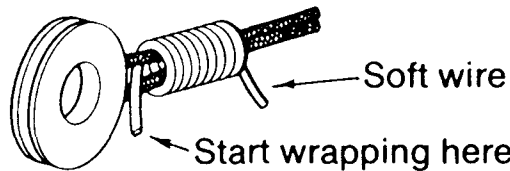
STEP 1



Eyelet diameter
must be at least
8 times line diameter.

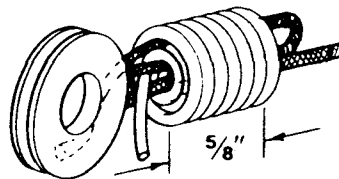
Wrap stranded cable twice around eyelet and
lay end back against the cable.

STEP 2



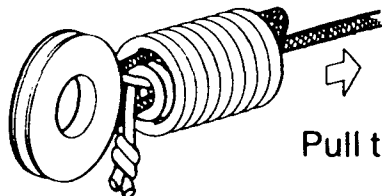
Insert soft wire near eyelet, wrap this wire
around cable out from the eyelet.

STEP 3



Fold end of cable back over wrapped portion,
wrap soft wire toward eyelet, and twist ends
of soft wire together.

STEP 4



SOLDERLESS WIRE-WRAP METHOD FOR LOOPS IN FLEXIBLE-CABLE LEAD-OUTS